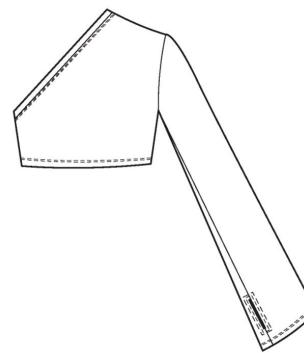
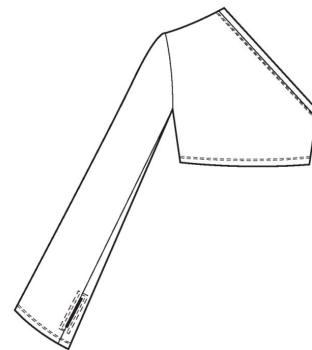


Front**Back**

RJ Athletic Top

Name	RJ Athletic Top
Style No.	FW23-w-kt-002
Description	Single sleeve athletic crop top
Division	FSH309 Fabrication, Sourcing and Production
Category	Tops
Season	Fall
Year	2023
Size Scale	M -Sample size
	<input type="button" value="XS"/> <input type="button" value="S"/> <input checked="" type="button" value="M"/> <input type="button" value="L"/> <input type="button" value="XL"/>
Style Status	In Development
Size Range	XS-XXL
Main Fabric	Athletic Jersey
Factory	Soul Change Inc
COO	USA
Target Cost	59.95
MOQ	1
Leadtime	6 Weeks
Sample Date	01-15-2024
Created by/Author	11/26/2023 Randi Jacobs rijacobs4@art.edu

Sample Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	XS	S	M	L	XL
Front Length from High Point Shoulder (HPS)	FRT LGT	Measure from HPS to bottom hem edge	false	Full	1/4 in	-1/4 in	-1/4 in	12 in	1/2 in	1/2 in
Chest Circumference	CHT CIRC	Measure 1" below armhole - across edge to edge	true	Full	1/2 in	-1 in	-1 in	37 in	2 in	2 in
Across shoulder	ACR SHLDR	Shoulder seam to shoulder Seam	true	Full	1/4 in	-1/4 in	-1/4 in	14 in	3/8 in	3/8 in
Front Neck Drop	FRT NK	Create a parallel line along back neck, measure down to front neck edge	false	Full	1/8 in	-1/2 in	-1/2 in	4 1/2 in	1/2 in	1/2 in
Armhole Circumference Curved	ARH CIRC	Measure along armhole seam	false	Full	1/8 in	-1/2 in	-3/4 in	14 1/4 in	1 in	1 in
Waist Circumference	WST CIRC	Measure along waist, edge to edge	true	Full	1/2 in	-1 in	-1 in	29 in	1 in	1 in

Sample Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	XS	S	M	L	XL
Front Length from High Point Shoulder (HPS)	FRT LGT	Measure from HPS to bottom hem edge	false	Full	1/4 in	11 1/2 in	11 3/4 in	12 in	12 1/2 in	13 in
Chest Circumference	CHT CIRC	Measure 1" below armhole - across edge to edge	true	Full	1/2 in	35 in	36 in	37 in	39 in	41 in
Across shoulder	ACR SHLDR	Shoulder seam to shoulder Seam	true	Full	1/4 in	13 1/2 in	13 3/4 in	14 in	14 3/8 in	14 3/4 in
Front Neck Drop	FRT NK	Create a parallel line along back neck, measure down to front neck edge	false	Full	1/8 in	3 1/2 in	4 in	4 1/2 in	5 in	5 1/2 in
Armhole Circumference Curved	ARH CIRC	Measure along armhole seam	false	Full	1/8 in	13 in	13 1/2 in	14 1/4 in	15 1/4 in	16 1/4 in
Waist Circumference	WST CIRC	Measure along waist, edge to edge	true	Full	1/2 in	27 in	28 in	29 in	30 in	31 in

Sample Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE		CRI TIC AL	CRI TIC AL	TOL ERA NCE	EXP ECT ED	1ST PROTOTYPE SAMPLE SX-RCVD			VA RIA NC E	ADJ UST BY +/-	REV ISED SPE C	MEAS UREM ENT NOTES	MEAS UREM ENT STATU S	2ND PROTO TYPE SAMPL E - RCV			VA RIA NC E	ADJ UST BY +/-	REV ISED SPE C	MEAS UREM ENT NOTE S	MEAS UREM ENT STATU S	PRE PRODUC TION SAMPL E (PP) - RCV			VA RIA NC E	ADJ UST BY +/-	REV ISED SPE C	MEAS UREM ENT NOTE S	MEAS UREM ENT STATU S	TOP OF PROD UCTION SAMPL E (TOP) - RCV			VA RIA NC E	ADJ UST BY +/-	REV ISED SPE C	MEAS UREM ENT NOTE S	MEAS UREM ENT STATU S
		EX PECT ED	EX PECT ED					EX PECT ED	EX PECT ED	EX PECT ED						EX PECT ED	EX PECT ED	EX PECT ED						EX PECT ED	EX PECT ED	EX PECT ED	EX PECT ED				EX PECT ED	EX PECT ED							
Front Length from High Point Shoulder (HPS)	FR T LG T	Measure from HPS to bottom hem edge	false	Ful l	1/4 in	12 in	13 in	1 in	0 in	12 in	top length is too short, needs to be longer.	Back To Spec	12 in	12 in	0 in	0 in	12 in	appr oved	Within Tolera nce	12 in	12 in	0 in	0 in	12 in	appr oved	Within Tolera nce	12 in	12 in	0 in	0 in	12 in	appr oved for produc tion	Within Tolera nce						
Chest Circumference	CH T CIR C	Measure 1" below armhole - across edge to edge	true	Ful l	1/2 in	37 in	36 in	-1 in	0 in	37 in	too much negative ease for fabric	Back To Spec	37 in	37 in	0 in	0 in	37 in		Within Tolera nce	37 in	37 in	0 in	0 in	37 in		Within Tolera nce	37 in	37 in	0 in	0 in	37 in	Within Tolera nce							
Across shoulder	AC R SH LD R	Shoulder seam to shoulder Seam	true	Ful l	1/4 in	14 in	13 1/2 in	-1/ 2 in	0 in	14 in		Within Tolera nce	14 in	14 in	0 in	0 in	14 in		Within Tolera nce	14 in	14 in	0 in	0 in	14 in		Within Tolera nce	14 in	14 in	0 in	0 in	14 in	Within Tolera nce							
Front Neck Drop	FR T NK	Create a parallel line along back neck, measure down to front neck edge	false	Ful l	1/8 in	4 1/ 2 in	4 1/2 in	0 in	0 in	4 1/ 2 in		Keep As Samp le	4 1/ 2 in	4 1/2 in	0 in	0 in	4 1/ 2 in		Within Tolera nce	4 1/ 2 in	4 1/2 in	0 in	0 in	4 1/ 2 in		Within Tolera nce	4 1/ 2 in	4 1/2 in	0 in	0 in	4 1/ 2 in	Within Tolera nce							
Armhole Circumference Curved	AR H CIR C	Measure along armhole seam	false	Ful l	1/8 in	14 1/ 4 in	14 1/2 in	1/ 4 in	0 in	14 1/ 4 in	gives plenty of arm room	Keep As Samp le	14 1/ 4 in	14 1/4 in	0 in	0 in	14 1/ 4 in		Within Tolera nce	14 1/ 4 in	14 1/4 in	0 in	0 in	14 1/ 4 in		Within Tolera nce	14 1/ 4 in	14 1/4 in	0 in	0 in	14 1/ 4 in	Within Tolera nce							
Waist Circumference	WS T CIR C	Measure along waist, edge to edge	true	Ful l	1/2 in	29 in	27 in	-2 in	0 in	29 in	too tight, not within tolerance	Back To Spec	29 in	29 in	0 in	0 in	29 in		Within Tolera nce	29 in	29 in	0 in	0 in	29 in		Within Tolera nce	29 in	29 in	0 in	0 in	29 in	Within Tolera nce							

Measured Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	EXPECTED	1ST PROTOTYPE SAMPLES X - RCV'D	VARIANCE	ADJUST BY +/-	REVISED SPEC	MEASUREMENT NOTES	MEASUREMENT STATUS
Front Length from High Point Shoulder (HPS)	FRT LGT	Measure from HPS to bottom hem edge	false	Full	1/4 in	12 in	13 in	1 in	0 in	12 in	top length is too short, needs to be longer.	Back To Spec
Chest Circumference	CHT CIRC	Measure 1" below armhole - across edge to edge	true	Full	1/2 in	37 in	36 in	-1 in	0 in	37 in	too much negative ease for fabric	Back To Spec
Across shoulder	ACR SHLDR	Shoulder seam to shoulder Seam	true	Full	1/4 in	14 in	13 1/2 in	-1/2 in	0 in	14 in		Within Tolerance
Front Neck Drop	FRT NK	Create a parallel line along back neck, measure down to front neck edge	false	Full	1/8 in	4 1/2 in	4 1/2 in	0 in	0 in	4 1/2 in		Keep As Sample
Armhole Circumference Curved	ARH CIRC	Measure along armhole seam	false	Full	1/8 in	14 1/4 in	14 1/2 in	1/4 in	0 in	14 1/4 in	gives plenty of arm room	Keep As Sample
Waist Circumference	WST CIRC	Measure along waist, edge to edge	true	Full	1/2 in	29 in	27 in	-2 in	0 in	29 in	too tight, not within tolerance	Back To Spec

Measured Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	EXPECTED	2ND PROTOTYPE SAMPLE - RCVD	VARIANCE	ADJUST BY +/-	REVISED SPEC	MEASUREMENT NOTES	MEASUREMENT STATUS
Front Length from High Point Shoulder (HPS)	FRT LGT	Measure from HPS to bottom hem edge	false	Full	1/4 in	12 in	12 in	0 in	0 in	12 in	approved	Within Tolerance
Chest Circumference	CHT CIRC	Measure 1" below armhole - across edge to edge	true	Full	1/2 in	37 in	37 in	0 in	0 in	37 in		Within Tolerance
Across shoulder	ACR SHLDR	Shoulder seam to shoulder Seam	true	Full	1/4 in	14 in	14 in	0 in	0 in	14 in		Within Tolerance
Front Neck Drop	FRT NK	Create a parallel line along back neck, measure down to front neck edge	false	Full	1/8 in	4 1/2 in	4 1/2 in	0 in	0 in	4 1/2 in		Within Tolerance
Armhole Circumference Curved	ARH CIRC	Measure along armhole seam	false	Full	1/8 in	14 1/4 in	14 1/4 in	0 in	0 in	14 1/4 in		Within Tolerance
Waist Circumference	WST CIRC	Measure along waist, edge to edge	true	Full	1/2 in	29 in	29 in	0 in	0 in	29 in		Within Tolerance

Measured Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	EXPECTED	PRE PRODUCTION SAMPLE (PP) - RCVD	VARIANCE	ADJUST BY +/-	REVISED SPEC	MEASUREMENT NOTES	MEASUREMENT STATUS
Front Length from High Point Shoulder (HPS)	FRT LGT	Measure from HPS to bottom hem edge	false	Full	1/4 in	12 in	12 in	0 in	0 in	12 in	approved	Within Tolerance
Chest Circumference	CHT CIRC	Measure 1" below armhole - across edge to edge	true	Full	1/2 in	37 in	37 in	0 in	0 in	37 in		Within Tolerance
Across shoulder	ACR SHLDR	Shoulder seam to shoulder Seam	true	Full	1/4 in	14 in	14 in	0 in	0 in	14 in		Within Tolerance
Front Neck Drop	FRT NK	Create a parallel line along back neck, measure down to front neck edge	false	Full	1/8 in	4 1/2 in	4 1/2 in	0 in	0 in	4 1/2 in		Within Tolerance
Armhole Circumference Curved	ARH CIRC	Measure along armhole seam	false	Full	1/8 in	14 1/4 in	14 1/4 in	0 in	0 in	14 1/4 in		Within Tolerance
Waist Circumference	WST CIRC	Measure along waist, edge to edge	true	Full	1/2 in	29 in	29 in	0 in	0 in	29 in		Within Tolerance

Measured Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	EXPECTED	TOP OF PRODUCTION SAMPLE (TOP) - RCVD	VARIANCE	ADJUST BY +/-	REVISED SPEC	MEASUREMENT NOTES	MEASUREMENT STATUS
Front Length from High Point Shoulder (HPS)	FRT LGT	Measure from HPS to bottom hem edge	false	Full	1/4 in	12 in	12 in	0 in	0 in	12 in	approved for production	Within Tolerance
Chest Circumference	CHT CIRC	Measure 1" below armhole - across edge to edge	true	Full	1/2 in	37 in	37 in	0 in	0 in	37 in		Within Tolerance
Across shoulder	ACR SHLDR	Shoulder seam to shoulder Seam	true	Full	1/4 in	14 in	14 in	0 in	0 in	14 in		Within Tolerance
Front Neck Drop	FRT NK	Create a parallel line along back neck, measure down to front neck edge	false	Full	1/8 in	4 1/2 in	4 1/2 in	0 in	0 in	4 1/2 in		Within Tolerance
Armhole Circumference Curved	ARH CIRC	Measure along armhole seam	false	Full	1/8 in	14 1/4 in	14 1/4 in	0 in	0 in	14 1/4 in		Within Tolerance
Waist Circumference	WST CIRC	Measure along waist, edge to edge	true	Full	1/2 in	29 in	29 in	0 in	0 in	29 in		Within Tolerance

1st Prototype Sample - Randi Jacobs

CREATED ON NOV 27, 2023 1:41 AM

sizing is incorrect on key points of measure



top front.jpg



top back.jpg



top side.jpg

2nd prototype sample - Randi Jacobs

CREATED ON NOV 27, 2023 1:42 AM

approved



top side.jpg



top front.jpg



top back.jpg

Pre production sample - Randi Jacobs

CREATED ON NOV 27, 2023 1:44 AM

approved



top front.jpg



top back.jpg



top side.jpg

TOP sample - Randi Jacobs

CREATED ON NOV 27, 2023 1:46 AM

approved for production



top front.jpg



top side.jpg



top back.jpg